




TORQUE CHART FOR ASSEMBLY OF SUSPENSION U-BOLTS

Recommended Wrench Torque

U-Bolt	Rolled Thread U-bolts					
Diameter (In.) and	All Steel Locknut		All Steel Flange Nut		Nylon Insert Nut	
						
Thread	Ft-Lbs.	N•m	Ft-Lbs.	N•m	Ft-Lbs.	N•m
1/2-20	50 - 60	68 - 81	65 - 80	88 - 109	-	-
5/8-18	105 - 125	142 - 170	130 - 160	176 - 217	-	-
3/4-16	237 - 292	321 - 396	260 - 300	353 - 407	-	-
7/8-14	-	-	-	-	260 - 300	353 - 407
1-14	-	-	-	-	325 - 400	441 - 543

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for Multi-leaf Springs